

# The TRIUMPH Corporation

## SERVICE

## BULLETIN

"A" RANGE TIGER CUB 200cc

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SUBJECT: Kit of Racing Valve Springs for Tiger Cub Models

The special "single" racing valve spring (CD252) has given excellent service in our 500cc "C" Range racing engines. Based on this experience, we have now developed a successful similar combination for the Tiger Cub engine. The new racing valve spring for T20 models is identified by red paint. An inner spring should NOT be used with this spring and it can only be used with the parts shown below. Parts can be ordered separately or as a kit.

CD302 TIGER CUB RACING VALVE SPRING KIT Price \$6.00B

Consists of the following:

<u>Qty.</u>	<u>Description</u>
2	Racing valve springs (red paint identification)
2	Special lower spacers
2	Top collars
4	Taper keepers

### IMPORTANT NOTE:

When fitting CD302 racing valve spring kit it is important to check the following points carefully:

1. Remove sharp corners from the top and bottom curved inside edges of the steel keepers where they contact the valve stem.
2. The special lower valve spring spacer, CD284, is a snug fit in the spring.
3. With valves assembled to the head, carefully check the length of the special valve spring. It should measure no more than 1-5/32" and no less than 1-1/8" with all parts assembled and valve on seat.

When setting up a Tiger Cub for racing, we suggest using the subject valve spring kit and also our replacement racing exhaust valve, E3147KE.

NOTE: DO NOT use the CD252 spring in Tiger Cub. Use ONLY the CD298 with red paint as shown above.